



# Case Study *Milliken*



## Client

**Privately-owned textiles manufacturer**, one of the world's largest with 60 plants and 16,000 employees worldwide



## Solution

### S&OP and S&OE

- Supply Chain Planning, plant planning and sequencing
- Multiple ERP system integration
- Adexa assisted in implementing first few sites then customer "self-implemented" all remaining sites worldwide



## Challenges

High inventory cost, sub-optimal use of equipment and capacity, inadequate delivery performance



## Benefits

- 20% reduction in WIP inventory
- 50% reduction in planning cycle time
- Improved delivery performance